Chemcraft®
A Great Finish is Only the Beginning

AQUAWIPE BASE 2 L/V
062-0044

Product Code:

062-0044 AQUAWIPE BASE 2 L/V

VISCOSITY:	180-220 cps
FLASH POINT:	**>**93.3°C
DENSITY (kg/l):	1.00 ± 2% at 25°C
SOLID (% by weight):	5%
SOLID (% by volume):	4%
SHELF LIFE (months):	6

Product Description:

Wipe stain base for interior wood application

Uses:
For interior use only
Water based wipe stain base which can accept up to 10% of colorant and/or a maximum of 5% of wb dyes. It is the customer responsibility to have the colorant compatibility checked prior to use any colorant lines not recommended by AkzoNobel.

Environmental Data (as supplied):

VOC less exempt g/l:	90
VOC g/l:	36
VOC kg/kg Solids:	7.69
VHAPs kg/kg Solids:	5.42

See individual compliance sheets for specific data

Application Data:

SUGGESTED USES: Spray and wipe
MIXING RATION: N/A
POT LIFE: N/A
APPLICATION VISCOSITY: N/A
REDUCER: N/A
RETARDER: N/A
CLEAN-UP SOLVENT: WATER: 015-0500
APPLIED FILM THICKNESS: Must be determined. Do not over wet the substrate.

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Directions for Use

Surface Preparation:

The substrate must be sanded with a 180/220 grit sand paper and free of dust and all contaminants.

General information:

Apply the stain by spray and wipe it off with a clean rag. Let air dry 4 hours before the application of the sealer. Sealer 423-4610 is recommended over the tinted 062-0044 stain base.

To obtain complete cure, system should be applied at a temperature above18°C and relative humidity below 65%.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION.

Drying Times:

	At 20°C (minimum required)	**At 50°C (minimum required)**
Recoat :	4 hours	2 hours

Note: Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

Akzo Nobel Peintures Bois Ltée
274, St-Louis
Warwick, QC J0A 1M0
1-819-358-7500