

# Product Information

## Stains 531-XXX

### PRODUCT DESCRIPTION

A spray and wipe stain for furniture and cabinets for interior use. Application may be by hand or spray. This line of stains offers a simple, one-step stain color base, good clarity and grain fill with ease of workability.

### FEATURES

The 531-line is offered in a variety of packaged colors.

### SPECIFICATION VALUES

Gloss: N/A  
Flash Point: 9C (48°F)  
Specific Gravity: 0.93  
Weight per Gallon: 7.73  
Solids by Weight: 33%  
Solids by Volume: 23%  
Fire Hazard Class: 3  
Health Hazard Class: 2  
Viscosity at 25C (77F): 19 sec Zahn #2  
VOC: 618 g/l (5.15 lbs/gal)  
Lbs. VOC/Gallon: 5.15 lbs/gal  
Lbs. VOC/Lbs. Solids: 1.99  
Lbs. VHAPS/Lbs. Solids: 0.25

If additional reducers or additives are used, compliance values must be recalculated.

### SPECIFICATION INFORMATION

**Shelf Life:** Twelve months recommended if unopened and stored between 15C - 25C (59F - 77F). Always rotate stock.

**Pot Life:** N/A

**Hardener Mixing Ratio:** N/A

**Reduction:** Can be reduced with 100-104 solvent.

**Sealers:** N/A

**DIRECTIONS FOR USE**

**Surface Preparation:** Wood substrate should be sanded with 120, 150 or 180 grit paper prior to staining or coating. On woods such as maple, coarser sanding, such as 150 grit, should be performed to avoid polishing of the wood surface. Hand sanding in the direction of the grain following orbital sanding will remove swirl marks.

**Direction for Use:** Application may be by hand or spray. The stain must be wiped into the grain and wiped clean with a clean rag to ensure good adhesion by subsequent clear coats. Allow up to 60 minutes air dry before clear coating. Coating systems containing UV absorbers will enhance the color durability of this finish.

**IMPORTANT:** Product must be thoroughly agitated before use.

The customer is responsible for following the recommended application procedures. Failure to adhere to the recommendations given in this technical data sheet will likely result in unsatisfactory film appearance or film failure.

The completed coating system should be checked for required properties prior to start up of production.

**APPLICATION**

**Application:** Most of these products can be applied by spraying as received but can also be reduced any amount with 100 104 solvent.

**Clean-up:** Use 100-111 solvent or 100-104.