



TECHNICAL BULLETIN

PRODUCT NAME : **ACRYLLAK PLUS WHITE**

PRODUCT CODE : **660-40xx**

DESCRIPTION :	WHITE WATER BASED URETHANE ACRYLIC TOP COAT DESIGNED FOR MDF OR WOOD SUBSTRATE PRIMED WITH 550-1600 PRIMER.
COLOR :	White
GLOSS :	Any below 70°
WEIGHT SOLID:	42 ± 2%
VOLUME SOLID :	30 ± 2%
VISCOSITY	20-22 sec Zahn # 3 at 25°C
V.O.C. :	110 g/l
DENSITY (KG/L) :	1.21 ± 2 % at 25°C
STORAGE STABILITY :	No more than 6 months for an unopened container being stored between 15°C and 25°. Always rotate inventory.
COATING COVERAGE:	12-13 m ² /l at 1 mil for 100% transfer efficiency. Flow may vary depending on the amount applied and type of equipment used.



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DRYING TIME :	20°C	
	45-60 minutes	Dry to touch
	75-90 minutes	Dry to handle
	24 hours	Dry to pack

Drying time is related to film thickness, air movement, temperature and relative humidity. Tests shall be run to determine suitable drying conditions.

CLEAN UP : Water/butyl cellosolve(013-500) 1:1

USAGE DIRECTION : Mix well before use. Apply 3 - 4 wet mils on a sanded surface (550-1600 primer) which must be free of dust and other contaminant.
Application must be done at 18°C or higher and at 65% R.H. or less. Dry film thickness must not exceed 5 mils.

ADDITIONAL INFORMATION : Product must be agitated thoroughly at all times to ensure product consistency. Contact with metallic surfaces must be avoided. Keep from freezing.

ALL SOLVENT DILUTION, IF NECESSARY, MUST BE DONE WITH AKZONOBEL SOLVENTS



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U.N. CLASSIFICATION: NOT REGULATED

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